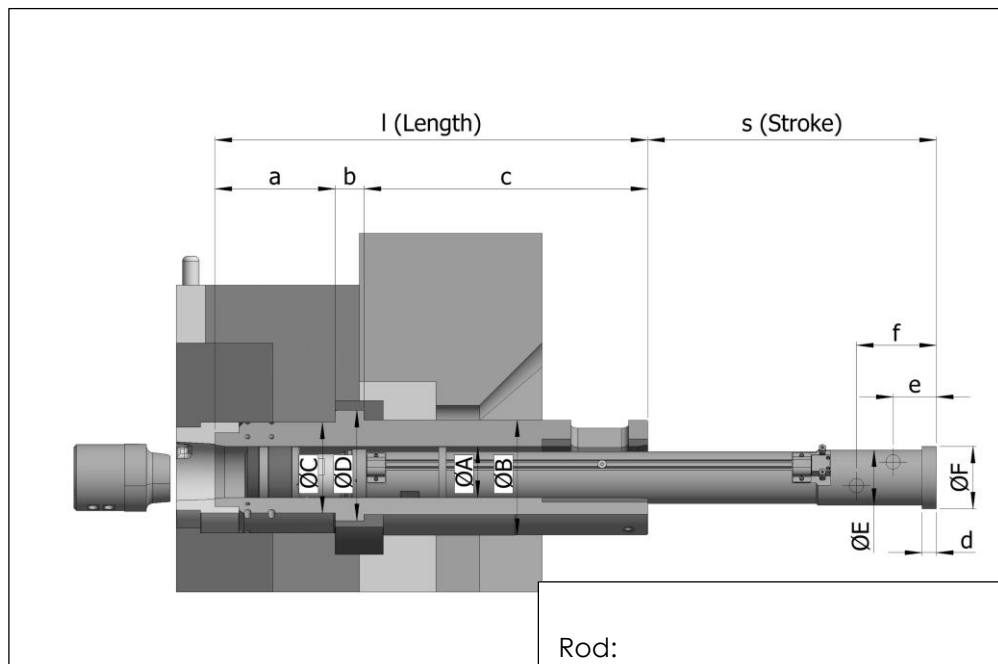


SLEEVE

INFO FOR PROPOSAL



DCM type:

Casting weight:Kg

Cycle time:sec

1st phase speed:m/s

2nd phase speed:m/s

Lubrication: Powder

Liquid

Sleeve:

Drawing: Yes

No

Type: 1 part

2 parts

Filling ratio:%

Dimensions:

ØA: ØB:

ØC: ØD:

a: b:

c: l:

Rod:

Dimensions:

ØE: ØF:

Threat:

d: e:

f: s:

Water flow:

Water temperature:

Dosing system: Metal ladle

Dosing Furnace

Melting temperature:

Vacuum casting: Yes

No

Chill vent: Yes

No

Remarks:

.....

.....

.....

.....

.....